



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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647.7501
Job Sheet 205005



Part No: 647.7501

Job Qty: 18 pcs

Part Name: Lower Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/23/19

Job Tracking No:

Due Date: 3/6/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
110	Packaging 1 - Pick Kit	18 pcs		3/6/20	0.00	0.00	Packaging 1 - 1			
							Packaging 1 - 2			
							Packaging 1 - 3			
							Packaging 1 - 4			
							Packaging 1 - 5			
							Packaging 1 - 6			
							Packaging 1 - 7			
							Packaging 1 - 8			
							Packaging 1 - 9			
							Packaging 1 - 10			
							Packaging 1 - 11			
							Packaging 1 - 12			
							Packaging 1 - 13			
							Packaging 1 - 14			
							Packaging 1 - 15			
							Packaging 1 - 16			
							Packaging 1 - 17			
							Packaging 1 - 18			
							Packaging 1 - 19			
							Packaging 1 - 20			
							Packaging 1 - 21			
							Packaging 1 - 22			
							Packaging 1 - 23			
							Packaging 1 - 24			
							Packaging 1 - 25			
							Packaging 1 - 26			
							Packaging 1 - 27			
							Packaging 1 - 28			
							Packaging 1 - 29			
							Packaging 1 - 30			
							Packaging 1 - 31			

ART

EROSPACE

Order No: S267991



47.7501

205005

No/ Batch: S267991

Dart Aerospace Ltd.

1270 Aberdeen Street

Hawkesbury, ON K64 1K7

CANADA

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CANADA
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Container No: S267991



Part: 647.7501

Job No: 205005

Serial No/Batch: S267991

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				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
120	Small Fab - 2 - B4B	18 pcs	3/6/20	0.00 23.08	Small Fab - 1 - B4B
					Small Fab - 2 - B4B
					Small Fab - 3 - B4B
					Small Fab - 4 - B4B
					Small Fab - 5 - B4B
					Small Fab - 6 - B4B
					Small Fab - 7 - B4B
					Small Fab - 8 - B4B
					Small Fab - 9 - B4B
					Small Fab - Various 1 - B4B
130	QC 5	18 pcs	3/6/20	0.00 0.00	QC 5 - 10
					QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 43
					QC 5 - 49
					QC 5 - 51
					QC 5 - 58
					QC 5 - 68
					QC 5 - 9
					QC 5 - 50
					QC 5 - 30
					QC 5 - 40
					QC 5 - 61
					QC 5 - 81
140	Packaging 3-1 - Stock - B4B	18 pcs	3/6/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B

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				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
150 QC 21 - SA	18 pcs	3/6/20	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	5-00

APR 17 2020

Part Op 120 - Assemble as per dwg and apply locite 598 on all mating surfaces per note 2. *5253891 exp 8/21*
 Descriptions: 130 - (QC5- Inspect part completeness to step on W/O)
 140 - (Identify as per dwg & Stock Location: _____), ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***
 150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3015	Blade	36 pcs (2 ea)	110-Packaging 1 - Pick Kit	<i>5246696(21) 5246704(51)</i>
647.7601	Lower Deflector Assembly	18 pcs (1 ea)	110-Packaging 1 - Pick Kit	<i>5244514(3) 5244509(4) 5244504(3) 5244505(3)</i>
647.7810	Bracket A	18 pcs (1 ea)	110-Packaging 1 - Pick Kit	<i>511501</i>
647.7811	Bracket B	18 pcs (1 ea)	110-Packaging 1 - Pick Kit	<i>5114688</i>
647.7813	Center Plate, Lower	18 pcs (1 ea)	110-Packaging 1 - Pick Kit	<i>6107260 5114688</i>
647.7814	Fwd Bracket	18 pcs (1 ea)	110-Packaging 1 - Pick Kit	<i>5183836(6) 5112691(7)</i>
647.7815	Fwd Bracket	18 pcs (1 ea)	110-Packaging 1 - Pick Kit	<i>5113568</i>
647.7816	Aft Bracket	18 pcs (1 ea)	110-Packaging 1 - Pick Kit	<i>5113471</i>
647.7817	Aft Bracket	18 pcs (1 ea)	110-Packaging 1 - Pick Kit	<i>5113838</i>
MS21042L08	Nut	234 Ea (13 ea) <i>104</i>	110-Packaging 1 - Pick Kit	<i>5250462</i>
MS21042L3	Nut	54 Ea (3 ea)	110-Packaging 1 - Pick Kit	<i>5248081</i>
MS27039-08-19	Screw	126 Ea (7 ea) <i>91</i>	110-Packaging 1 - Pick Kit	<i>5231293</i>
MS27039-08-24	Screw (MS27039-0824)	108 Ea (6 ea) <i>78</i>	110-Packaging 1 - Pick Kit	<i>F124326-4(5) 5234257(58) 5250566(15)</i>
MS27039-1-19	Screw	54 Ea (3 ea)	110-Packaging 1 - Pick Kit	<i>5243417</i>
NAS1149F0332P	Washer (AN960-10L)	108 Ea (6 ea) <i>78</i>	110-Packaging 1 - Pick Kit	<i>5264512</i>
NAS1149FN832P	Washer (AN960-8)	468 Ea (26 ea) <i>338</i>	110-Packaging 1 - Pick Kit	<i>5248080</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.3015	36	25	0
	647.7601	18	4	0
	647.7810	18	22	0
	647.7811	18	24	0
	647.7813	18	30	0
	647.7814	18	10	0
	647.7815	18	30	0
	647.7816	18	29	0
	647.7817	18	28	0
	MS21042L08	234	794	0
	MS21042L3	54	1,164	0
	MS27039-08-19	126	842	0
	MS27039-08-24	108	112	0
	MS27039-1-19	54	500	0
	NAS1149F0332P	108	4,686	0
	NAS1149FN832P	468	1,652	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					